

Advanced Materials**RenShape[®] BM 5108**

BOARD MATERIAL
MICRO CELLULAR PU-MATERIAL WITH LOW DENSITY
(80-90 KG/M3)

**KEY
PROPERTIES**

- **Resistant to organic solvents**
- **Good heat resistance (> 80 °C)**
- **Very lightweight and smooth**
- **Easily shaped (low dust/particles)**

APPLICATIONS

- Design models
- Program proving
- Supporting structures for modelling paste and Clay/Plasticine
- Negative moulds for net size casting

PRODUCT DATA

Product	Colour	Test method
RenShape [®] BM 5108	White	visual

PROPERTIES

Density	ISO 1183	g/cm ³	0.08
---------	----------	-------------------	------

BONDING

System		RenPaste [®] SV 36 Ren [®] HY 5162
Appearance	visual	White
Mix ratio	Parts by weight	100 : 35
Pot life at 25°C	min	45
Clamping time	h	12

MILLING Milling parameter available on request.**STORAGE** Board material may be stored flat in original cartons at 2° to 40°C in a dry area. Temperature variations should be avoided when transporting and storing board material.**WORKING CONDITION** The product should be used when in the temperature range 20° to 25°C.**PACKAGING**

Dimensions	Volume (l)	Weight (kg)	Number of Boards (per pack)	Number of Boards (per pallet)
2500 x 1200 x 100	300	24 - 27	1	12
2500 x 1200 x 200	600	48 - 54	1	6
2500 x 1200 x 400	1200	96-108	1	3

HANDLING PRECAUTIONS**Caution**

Our products are generally quite harmless to handle provided that certain precautions normally taken when handling chemicals are observed. The uncured materials must not, for instance, be allowed to come into contact with foodstuffs or food utensils, and measures should be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The wearing of impervious rubber or plastic gloves will normally be necessary; likewise the use of eye protection. The skin should be thoroughly cleansed at the end of each working period by washing with soap and warm water. The use of solvents is to be avoided. Disposable paper - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. These precautions are described in greater detail in the Material Safety Data sheets for the individual products and should be referred to for fuller information.

IMPORTANT LEGAL NOTICE

Huntsman Advanced Materials warrants only that its products meet the specifications agreed with the user. Typical properties, where stated, are to be considered as representative of current production and should not be treated as specifications.

The manufacture of materials is the subject of granted patents and patent applications; freedom to operate patented processes is not implied by this publication.

While all the information and recommendations in this publication are, to the best of Huntsman Advanced Material's knowledge, information and belief, accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, WHETHER EXPRESS OR IMPLIED, INCLUDING BUT WITHOUT LIMITATION, AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. IN ALL CASES,

IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

The behaviour of the products referred to in this publication in manufacturing processes and their suitability in any given end-use environment are dependent upon various conditions such as chemical compatibility, temperature, and other variables, which are not known to Huntsman Advanced Materials. It is the responsibility of the user to evaluate the manufacturing circumstances and the final product under actual end-use requirements and to adequately advise and warn purchasers and users thereof.

Products may be toxic and require special precautions in handling. The user should obtain Safety Data Sheets from Huntsman Advanced Materials containing detailed information on toxicity, together with proper shipping, handling and storage procedures, and should comply with all applicable safety and environmental standards.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent on manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

Except where explicitly agreed otherwise, the sale of products referred to in this publication is subject to the general terms and conditions of sale of Huntsman Advanced Materials LLC or of its affiliated companies including without limitation, Huntsman Advanced Materials (Europe) BVBA, Huntsman Advanced Materials Americas Inc., and Huntsman Advanced Materials (Hong Kong) Ltd.

Huntsman Advanced Materials is an international business unit of Huntsman Corporation. Huntsman Advanced Materials trades through Huntsman affiliated companies in different countries including but not limited to Huntsman Advanced Materials LLC in the USA and Huntsman Advanced Materials (Europe) BVBA in Europe.

RenShape, RenPaste and Ren are registered trademarks of Huntsman Corporation or an affiliate thereof.

Copyright © 2007 Huntsman Corporation or an affiliate thereof. All rights reserved.

Main Office :
Huntsman Advanced Materials (Switzerland) GmbH
Klybeckstrasse 200
CH-4057 BASEL
Switzerland
+41 61 966 3333